

**BAYCO AIR RELIEF VALVE  
REPAIR KIT**

DATE  
: 07/08/2026 06:23 AM

SKU  
: 2277

BRAND  
: DIXON VALVE

MODEL  
: 2180RK18

Note:

Repair kit fits the 2180 series (non adjustable) relief valves with female NPT, grooved and cam and groove adapter ends (not for use in the adjustable 2180 series)

Only 15 PSI and 18 PSI repair kits are available, all valves of other pressure settings must be returned to Dixon for rebuilding.

Safety notes:

The detailed instructions enclosed with each repair kit must be followed. Failure to comply with these instructions including disassembly, tampering or modifications using processes and parts not described in these instructions or supplied with this rebuild kit will void the product warranty and could result in personal injury or death and extensive property damage.

WARNING: Cancer and Reproductive Harm- [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

**TECHNICAL SPECIFICATIONS**

<b>Factory Part Number</b>	2180RK18
<b>Includes</b>	18 PSI spring (+2/-0 PSI tolerance), spring seat, diaphragm, valve plate, bolts, lockwashers, tamper proof seal and valve label
<b>Used on</b>	2180/18
<b>Weight Lb</b>	0.0100



\* Referential image

\*\* Some features may vary without prior notice. Sale subject to inventory availability